



## SAFETY DATA SHEET

### IPA-BASED FLUX REMOVER-ISOCLEAN, BULK

According to the Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013, as amended.

#### SECTION 1: Identification of the hazardous chemical and of the supplier

##### Product identifier

**Product name** IPA-BASED FLUX REMOVER-ISOCLEAN, BULK

**Product number** MCC-BACG, MCC-BACP, MCC-BACD, MCC-BACL, MCC-BACGL, MCC-BACGG, MCC-BACJG, MCC-BACGI

**Synonyms; trade names** BACG, BACP, BACD, 4722, 4724, 4725, BAC-ISOPROPYL ALCOHOL, BULK

##### Recommended use of the substance or mixture and restrictions on use

**Identified uses** Cleaning agent.

**Uses advised against** No specific uses advised against are identified.

##### Details of the supplier of the safety data sheet

**Supplier** MICROCARE ASIA PTE LTD  
102E, Pasir Panjang Road,  
Citilink, #05-06,  
Singapore 118529  
Phone (65)6271.0182  
techsupport@microcare.sg

**Manufacturer** MICROCARE LLC  
595 John Downey Drive  
New Britain, CT 06051  
United States of America  
CAGE: OATV9  
Tel: +1 800-638-0125, +1 860-827-0626  
techsupport@microcare.com

##### Emergency telephone number

**Emergency telephone** INFOTRAC +65 3163 5349 (SINGAPORE)  
1-352-323-3500 (from anywhere in the world)

#### SECTION 2: Hazard Identification

##### Classification of the substance or mixture

##### Classification

**Physical hazards** Flam. Liq. 2 - H225

**Health hazards** Eye Irrit. 2 - H319 STOT SE 3 - H336

**Environmental hazards** Not Classified

**Physicochemical** The product is highly flammable. Vapours may form explosive mixtures with air.

##### Label elements

**IPA-BASED FLUX REMOVER-ISOCLEAN, BULK****Pictogram****Signal word**

Danger

**Hazard statements**

H225 Highly flammable liquid and vapour.  
 H319 Causes serious eye irritation.  
 H336 May cause drowsiness or dizziness.

**Precautionary statements**

P210 Keep away from heat/ sparks/ open flames /hot surfaces – No smoking.  
 P240 Ground/ bond container and receiving equipment.  
 P243 Take precautionary measures against static discharge.  
 P261 Avoid breathing vapour/ spray.  
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P370+P378 In case of fire: Use foam, carbon dioxide, dry powder or water fog to extinguish.

**Supplemental label information**

Safety data sheet available on request. For use in industrial installations only.

**Contains**

PROPAN-2-OL

**Supplementary precautionary statements**

P241 Use explosion-proof electrical equipment.  
 P242 Use only non-sparking tools.  
 P264 Wash contaminated skin thoroughly after handling.  
 P271 Use only outdoors or in a well-ventilated area.  
 P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  
 P303+P361+P353 IF ON SKIN (or hair): Remove/ take off immediately all contaminated clothing. Rinse skin with water/ shower.  
 P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
 P312 Call a POISON CENTER or doctor/ physician if you feel unwell.  
 P337+P313 If eye irritation persists: Get medical advice/ attention.  
 P403+P233 Store in a well-ventilated place. Keep container tightly closed.  
 P403+P235 Store in a well-ventilated place. Keep cool.  
 P405 Store locked up.  
 P501 Dispose of contents/ container in accordance with national regulations.

**Other hazards**

This product does not contain any substances classified as PBT or vPvB (persistent, bioaccumulative and toxic, or very persistent and very bioaccumulative).

**SECTION 3: Composition and Information of the Ingredients of the hazardous chemical****Mixtures**

PROPAN-2-OL

60-100%

CAS number: 67-63-0

**Classification**

Flam. Liq. 2 - H225

Eye Irrit. 2 - H319

STOT SE 3 - H336

The full text for all hazard statements is displayed in Section 16.

## IPA-BASED FLUX REMOVER-ISOCLEAN, BULK

### Composition

#### SECTION 4: First-aid measures

##### Description of first aid measures

<b>General information</b>	Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical personnel.
<b>Inhalation</b>	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention.
<b>Ingestion</b>	Rinse mouth thoroughly with water. Give a few small glasses of water or milk to drink. Stop if the affected person feels sick as vomiting may be dangerous. Never give anything by mouth to an unconscious person. Place unconscious person on their side in the recovery position and ensure breathing can take place. Get medical attention if symptoms are severe or persist.
<b>Skin contact</b>	Rinse with water.
<b>Eye contact</b>	Rinse cautiously with water for several minutes. Remove any contact lenses and open eyelids wide apart. Get medical attention if any discomfort continues.
<b>Protection of first aiders</b>	First aid personnel should wear appropriate protective equipment during any rescue.

##### Most important symptoms and effects, both acute and delayed

<b>General information</b>	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
<b>Inhalation</b>	A single exposure may cause the following adverse effects: Headache. Nausea, vomiting. Central nervous system depression. Drowsiness, dizziness, disorientation, vertigo. Narcotic effect.
<b>Ingestion</b>	No specific symptoms known.
<b>Skin contact</b>	No specific symptoms known.
<b>Eye contact</b>	Irritating to eyes.

##### Indication of any immediate medical attention and special treatment needed

<b>Notes for the doctor</b>	Treat symptomatically.
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#### SECTION 5: Fire-fighting measures

##### Extinguishing media

<b>Suitable extinguishing media</b>	The product is flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.

##### Special hazards arising from the substance or mixture

<b>Specific hazards</b>	Containers can burst violently or explode when heated, due to excessive pressure build-up. Flammable liquid and vapour. Vapours may be ignited by a spark, a hot surface or an ember. Vapours may form explosive mixtures with air. Fire-water run-off in sewers may create fire or explosion hazard.
<b>Hazardous combustion products</b>	Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

##### Advice for fire-fighters

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### Protective actions during firefighting

Avoid breathing fire gases or vapours. Evacuate area. Keep upwind to avoid inhalation of gases, vapours, fumes and smoke. Ventilate closed spaces before entering them. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapours and protect men stopping the leak. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.

### Special protective equipment for firefighters

Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Fire-fighter's clothing will provide a basic level of protection for chemical incidents.

### Hazchem code

•2YE

## SECTION 8: Accidental release measures

### Personal precautions, protective equipment and emergency procedures

#### Personal precautions

Wear protective clothing as described in Section 8 of this safety data sheet. No action shall be taken without appropriate training or involving any personal risk. Do not touch or walk into spilled material. Evacuate area. Provide adequate ventilation. No smoking, sparks, flames or other sources of ignition near spillage. Promptly remove any clothing that becomes contaminated. Avoid inhalation of vapours and spray/mists. Use suitable respiratory protection if ventilation is inadequate.

### Environmental precautions

#### Environmental precautions

Avoid discharge into drains or watercourses or onto the ground.

### Methods and material for containment and cleaning up

#### Methods for cleaning up

Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Eliminate all ignition sources if safe to do so. No smoking, sparks, flames or other sources of ignition near spillage. Do not allow material to enter confined spaces, due to the risk of explosion. Absorb small quantities with paper towels and evaporate in a safe place. Once evaporation is complete, place paper in a suitable waste disposal container and seal securely. Large Spillages: If the product is soluble in water, dilute the spillage with water and mop it up. Alternatively, or if it is not water-soluble, absorb the spillage with an inert, dry material and place it in a suitable waste disposal container. The contaminated absorbent may pose the same hazard as the spilled material. Label the containers containing waste and contaminated materials and remove from the area as soon as possible. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. For waste disposal, see Section 13.

### Reference to other sections

#### Reference to other sections

For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

## SECTION 7: Handling and storage

### Precautions for safe handling

#### Usage precautions

Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimise spills. Keep container tightly sealed when not in use. Avoid the formation of mists. The product is flammable. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.

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### Advice on general occupational hygiene

Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse.

### Conditions for safe storage, including any incompatibilities

#### Storage precautions

Store away from incompatible materials (see Section 10). Keep away from oxidising materials, heat and flames. Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage.

#### Storage class

Flammable liquid storage.

### Specific end use(s)

#### Specific end use(s)

The identified uses for this product are detailed in Section 1.

#### Usage description

Cleaning agent.

#### Reference to other sections.

Store away from incompatible materials (see Section 10).

## SECTION 8: Exposure controls and personal protection

### Control parameters

### Occupational exposure limits

#### PROPAN-2-OL

Eight-hour time-weighted average: PEL 400 ppm 983 mg/m<sup>3</sup>

Permissible exposure limit (PEL)

### Exposure controls

#### Protective equipment



#### Appropriate engineering controls

Provide adequate general and local exhaust ventilation. Ensure the ventilation system is regularly maintained and tested. Good general ventilation should be adequate to control worker exposure to airborne contaminants. Observe any occupational exposure limits for the product or ingredients.

#### Eye/face protection

Wear tight-fitting, chemical splash goggles or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

#### Hand protection

No specific hand protection recommended.

#### Other skin and body protection

Wear appropriate clothing to prevent repeated or prolonged skin contact.

#### Hygiene measures

Wash after use and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product.

#### Respiratory protection

Ensure all respiratory protective equipment is suitable for its intended use. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges suitable for intended use should be used. Full face mask respirators with replaceable filter cartridges suitable for intended use should be used. Half mask and quarter mask respirators with replaceable filter cartridges suitable for intended use should be used.

#### Environmental exposure controls

Keep container tightly sealed when not in use.

## SECTION 9: Physical and chemical properties

### Information on basic physical and chemical properties

**IPA-BASED FLUX REMOVER-ISOCLEAN, BULK**

<b>Appearance</b>	Clear liquid.
<b>Colour</b>	Colourless.
<b>Odour</b>	Characteristic. Alcoholic.
<b>Odour threshold</b>	No information available.
<b>pH</b>	Not applicable.
<b>Melting point</b>	Not relevant.
<b>Initial boiling point and range</b>	82 - 83°C/179 - 182°F @ 101.3 kPa
<b>Flash point</b>	12°C/54°F Tag closed cup.
<b>Evaporation rate</b>	2 (butyl acetate = 1)
<b>Evaporation factor</b>	No information available.
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	Upper flammable/explosive limit: 12.0 Lower flammable/explosive limit: 2.0
<b>Vapour pressure</b>	41 hPa @ 20°C
<b>Vapour density</b>	1.82
<b>Relative density</b>	0.785 g/cm <sup>3</sup> @ 20°C
<b>Bulk density</b>	Not applicable.
<b>Solubility(ies)</b>	Completely soluble in water.
<b>Partition coefficient</b>	No information available.
<b>Auto-ignition temperature</b>	399°C/750.2°F
<b>Decomposition temperature</b>	No information available.
<b>Viscosity</b>	2.43 mPa s @ 20°C
<b>Refractive index</b>	No information available.
<b>Particle size</b>	Not applicable.
<b>Molecular weight</b>	No information available.
<b>Volatility</b>	100%
<b>Saturation concentration</b>	No information available.
<b>Critical temperature</b>	No information available.
<b>Volatile organic compound</b>	This product contains a maximum VOC content of 785 g/litre.

**SECTION 10: Stability and reactivity**

<b>Reactivity</b>	See the other subsections of this section for further details.
<b>Stability</b>	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.
<b>Possibility of hazardous reactions</b>	The following materials may react strongly with the product: Oxidising agents.

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<b>Conditions to avoid</b>	Avoid heat, flames and other sources of ignition. Containers can burst violently or explode when heated, due to excessive pressure build-up. Static electricity and formation of sparks must be prevented.
<b>Materials to avoid</b>	Oxidising materials. Acids - oxidising.
<b>Hazardous decomposition products</b>	Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours.

### SECTION 11: Toxicological information

#### Information on toxicological effects

##### Acute toxicity - oral

**Notes (oral LD<sub>50</sub>)** Based on available data the classification criteria are not met.

##### Acute toxicity - dermal

**Notes (dermal LD<sub>50</sub>)** Based on available data the classification criteria are not met.

##### Acute toxicity - Inhalation

**Notes (Inhalation LC<sub>50</sub>)** Based on available data the classification criteria are not met.

##### Skin corrosion/irritation

**Animal data** Based on available data the classification criteria are not met.

##### Serious eye damage/irritation

**Serious eye damage/irritation** Causes serious eye irritation.

##### Respiratory sensitization

**Respiratory sensitization** Based on available data the classification criteria are not met.

##### Skin sensitization

**Skin sensitization** Based on available data the classification criteria are not met.

##### Germ cell mutagenicity

**Genotoxicity - In vitro** Based on available data the classification criteria are not met.

##### Carcinogenicity

**Carcinogenicity** Based on available data the classification criteria are not met.

##### IARC carcinogenicity

Contains a substance which may be potentially carcinogenic. IARC Group 3 Not classifiable as to its carcinogenicity to humans.

##### Reproductive toxicity

**Reproductive toxicity - fertility** Based on available data the classification criteria are not met.

**Reproductive toxicity - development** Based on available data the classification criteria are not met.

##### Specific target organ toxicity - single exposure

**STOT - single exposure** STOT SE 3 - H336 May cause drowsiness or dizziness.

**Target organs** Central nervous system

##### Specific target organ toxicity - repeated exposure

**STOT - repeated exposure** Not classified as a specific target organ toxicant after repeated exposure.

##### Aspiration hazard

**Aspiration hazard** Based on available data the classification criteria are not met.

**IPA-BASED FLUX REMOVER-ISOCLEAN, BULK**

<b>General information</b>	The severity of the symptoms described will vary dependent on the concentration and the length of exposure.
<b>Inhalation</b>	A single exposure may cause the following adverse effects: Headache. Nausea, vomiting. Central nervous system depression. Drowsiness, dizziness, disorientation, vertigo. Narcotic effect.
<b>Ingestion</b>	No specific symptoms known.
<b>Skin contact</b>	No specific symptoms known.
<b>Eye contact</b>	Irritating to eyes.
<b>Acute and chronic health hazards</b>	Keep out of the reach of children.
<b>Route of entry</b>	ingestion Inhalation Skin and/or eye contact
<b>Target organs</b>	Central nervous system

**Toxicological information on Ingredients****PROPAN-2-OL****Carcinogenicity**

**IARC carcinogenicity** IARC Group 3 Not classifiable as to its carcinogenicity to humans.

**NTP carcinogenicity** Not listed.

**SECTION 12: Ecological information**

**Ecotoxicity** Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.

**Toxicity** Based on available data the classification criteria are not met.

**Ecological information on Ingredients****PROPAN-2-OL****Acute aquatic toxicity**

**Acute toxicity - fish** LC<sub>50</sub>, 96 hours: 9,640 mg/l, Fish

**Acute toxicity - aquatic invertebrates** EC<sub>50</sub>, 48 hours: 5102 mg/l, Daphnia magna

**Acute toxicity - aquatic plants** IC<sub>50</sub>, 72 hours: >2,000 mg/l, Algae

**Persistence and degradability**

**Persistence and degradability** The degradability of the product is not known.

**Bioaccumulative potential**

**Bioaccumulative potential** No data available on bioaccumulation.

**Partition coefficient** No information available.

**Ecological information on Ingredients****PROPAN-2-OL**



**IPA-BASED FLUX REMOVER-ISOCLEAN, BULK****Partition coefficient** : 0.05**Mobility in soil****Mobility** No data available.**Other adverse effects****Other adverse effects** None known.**SECTION 13: Disposal information****Waste treatment methods****General information**

The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.

**Disposal methods**

Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labelled with their contents. Incineration or landfill should only be considered when recycling is not feasible.

**SECTION 14: Transportation information****UN number****UN No. (Road/Rail)** 1219**UN No. (IMDG)** 1219**UN No. (ICAO)** 1219**UN proper shipping name****Proper shipping name (Road/Rail)** ISOPROPANOL (ISOPROPYL ALCOHOL)**Proper shipping name (IMDG)** ISOPROPANOL (ISOPROPYL ALCOHOL)**Proper shipping name (ICAO)** ISOPROPANOL (ISOPROPYL ALCOHOL)**Transport hazard class(es)****Road/Rail class** 3**Road/Rail classification code** F1**Road/Rail label** 3**IMDG class** 3**ICAO class/division** 3**Transport labels****Packing group**

**IPA-BASED FLUX REMOVER-ISOCLEAN, BULK**

Road/Rail packing group II

IMDG packing group II

ICAO packing group II

**Environmental hazards**

Environmentally hazardous substance/marine pollutant

No.

**Special precautions for user**

EmS F-E, S-D

Hazard Identification Number 33  
(Road/Rail)Transport in bulk according to Annex II of MARPOL 73/78  
and the IBC Code Not applicable.**SECTION 15: Regulatory information**

Safety, health and environmental regulations specific for the substance or mixture

**SECTION 16: Other information****Abbreviations and acronyms  
used in the safety data sheet**

IATA: International air transport association.  
 ICAO: Technical instructions for the safe transport of dangerous goods by air.  
 IMDG: International maritime dangerous goods.  
 CAS: Chemical abstracts service.  
 ATE: Acute toxicity estimate.  
 LC<sub>50</sub>: Lethal concentration to 50 % of a test population.  
 LD<sub>50</sub>: Lethal dose to 50% of a test population (median lethal dose).  
 EC<sub>50</sub>: 50% of maximal effective concentration.  
 PBT: Persistent, bioaccumulative and toxic substance.  
 vPvB: Very persistent and very bioaccumulative.

**Classification abbreviations  
and acronyms**

Flam. Liq. = Flammable liquid  
 Eye Irrit. = Eye irritation  
 STOT SE = Specific target organ toxicity-single exposure

**Training advice**

Only trained personnel should use this material.

**Revision comments**

NOTE: Lines within the margin indicate significant changes from the previous revision.

**Revision date**

13/7/2022

**Revision**

45

**Supersedes date**

2/9/2020

**SDS number**

BULK - BAC

**SDS status**

Approved.

**Hazard statements in full**

H225 Highly flammable liquid and vapour.  
 H319 Causes serious eye irritation.  
 H336 May cause drowsiness or dizziness.

## IPA-BASED FLUX REMOVER-ISOCLEAN, BULK

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.